FIG. 7012* Gruvlok Flange

The Gruvlok® Fig. 7012 Flange allows direct connection of Class 125 or Class 150 flanged components to a grooved piping system. The two interlocking halves of the 2" thru 12" sizes of the Gruvlok Flange are hinged for ease of handling, and are drawn together by a latch bolt which eases assembly on the pipe. Precision machined bolt holes, key and mating surfaces assure concentricity and flatness to provide exact fit-up with flanged, lug, and wafer styles of pipe system equipment. A specially designed gasket provides a leak-tight seal on both the pipe and the mating flange face.

Working pressure ratings shown are for reference only and are based on Schedule 40 pipe. For the latest UL/ULC listed and FM approved pressure ratings versus pipe schedule, see www.anvilstar.com or contact your local AnvilStar Representative.

Gruvlok Flanges have designed-in anti-rotation tines which bite into and grip the sides of the pipe groove to provide a secure, rigid connection.

The Gruvlok Fig. 7012 Flange requires the use of a steel adapter insert when used against rubber faced surfaces, wafer/lug design valves and serrated or irregular sealing surfaces. In copper systems a phenolic adapter insert is required, in place of the steel adapter insert. (See Installation and Assembly Instructions Section or contact your AnvilStar Rep. for details.)

Flange comes complete with Grade "E" EPDM Gasket.

c UL us FM APPROVED

For Listing/Approval Details and Limitations, visit our website at *www.anvilstar.com* or contact an Anvil®/AnvilStar™ Sales Representative.

– Available galvanized.

* When ordering, refer to product as FP7012.

MATERIAL SPECIFICATIONS

HOUSING:
Ductile Iron conforming to ASTM A-536, Grade 65-45-12

LATCH BOLT/NUT (2"-12"):
Heat treated, zinc electroplated, carbon steel oval neck track bolts conforming to ASTM A-183 and zinc electroplated heavy hex nuts of carbon steel conforming to ASTM A-563 Grade A or Grade B, or J995 Grade 2.

COATINGS:
Rust inhibiting paint Color: ORANGE (standard)
Hot Dipped Zinc Galvanized (optional)
Other available options: Example: RAL3000 or RAL9000 Series
For other coating requirements contact an AnvilStar Representative.

LUBRICATION:
Standard Gruvlok
Gruvlok Xtreme™ required for dry pipe systems and freezer applications.

GASKETS: Materials
Properties as designated in accordance with ASTM D-2000.

Grade "E" EPDM (Green color code)
-40°F to 230°F (Service Temperature Range)(-40°C to 110°C)
Recommended for water service, diluted acids, alkalies solutions, oil-free air and many chemical services.

NOT FOR USE IN PETROLEUM APPLICATIONS.

PROJECT INFORMATION	APPROVAL STAMP
Project:	❑ **Approved**
Address:	❑ **Approved as noted**
Contractor:	❑ **Not approved**
Engineer:	**Remarks:**
Submittal Date:	
Notes 1:	
Notes 2:	

FIG. 7012* Gruvlok Flange

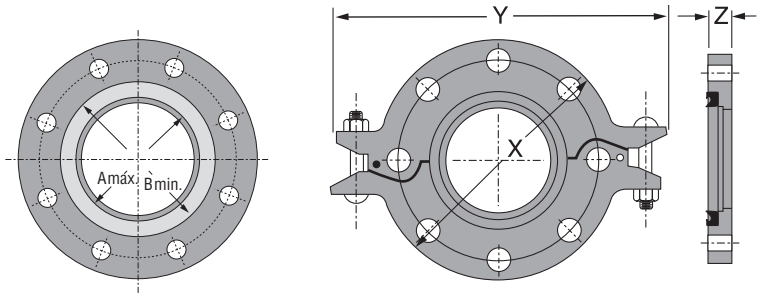


FIGURE 7012 FLANGE: ANSI CLASS 125 & 150

Nominal Size	Pipe O.D.	Max. Working Pressure ▼	Max. End Load ▼	Latch Bolt			Dimensions			Sealing Surface		Mating Flange Bolts				Approx. Wt. Ea.
				Latch Bolt Size*	Specified Torque §		X	Y	Z	A Max.	B Min.	Mating Flange Bolts		Specified Torque §		
					Min.	Max.						Qty.	Size (ANSI)	Min.	Max.	
In./DN(mm)	*In./mm*	*PSI/bar*	*Lbs./kN*	*In./mm*	*Ft.-Lbs/N-m*		*In./mm*	*In./mm*	*In./mm*	*In./mm*	*In./mm*		*in. (ISO) mm*	*Ft.-Lbs/N-m*		*Lbs./Kg*
2	2.375	300	1,329	⅜ x 2¾	30	45	6¼	8⅜	¾	2⅜	3⁷⁄₁₆	4	⅝ x 2¾	110	140	4.2
50	*60.3*	*20.7*	*5.91*	*M10 x 70*	*40*	*60*	*159*	*213*	*19*	*60*	*87*	*4*	*M16 x 70*	*149*	*190*	*1.9*
2½	2.875	300	1,948	⅜ x 2¾	30	45	7	9½	¾	2⅞	4	4	⅝ x 2¾	110	140	4.6
65	*73.0*	*20.7*	*8.66*	*M10 x 70*	*40*	*60*	*178*	*241*	*19*	*73*	*102*	*-*	*M16 x 70*	*149*	*190*	*2.1*
3 O.D.	*2.996*	*300*	*2,115*	*-*	*30*	*45*	*7¼*	*9¾*	*¾*	*3*	*4⅛*	*-*	*-*	*110*	*140*	*4.8*
76.1	76.1	20.7	9.41	M10 x 70	40	60	184	248	19	76	105	4	M16 x 70	149	190	2.2
3	3.500	300	2,886	⅜ x 2¾	30	45	7⅞	10½	¾	3½	4⁹⁄₁₆	4	⅝ x 2¾	110	140	6.0
88.9	*88.9*	*20.7*	*12.84*	*M10 x 70*	*40*	*60*	*200*	*267*	*19*	*89*	*116*	*8*	*M16 x 70*	*149*	*190*	*2.7*
4	4.500	300	4,771	⅜ x 2¾	30	45	9	11½	¾	4½	5⁹⁄₁₆	8	⅝ x 2¾	110	140	6.3
100	*114.3*	*20.7*	*21.22*	*M10 x 70*	*40*	*60*	*229*	*292*	*19*	*114*	*141*	*8*	*M16 x 70*	*149*	*190*	*2.9*
5½ O.D.	*5.500*	*300*	*7,127*	*-*	*30*	*45*	*9⅞*	*12⅞*	*⅞*	*5⁹⁄₁₆*	*6¾*	*-*	*-*	*220*	*250*	*15.6*
139.7	139.7	20.7	31.70	M10 x 70	40	60	251	327	22	141	171	8	M16 x 75	298	339	7.1
5	5.563	300	7,292	⅜ x 2¾	30	45	10	12½	⅞	5⁹⁄₁₆	6¾	8	¾ x 2⅞	220	250	8.8
125	*141.3*	*20.7*	*32.44*	*M10 x 70*	*40*	*60*	*254*	*318*	*22*	*141*	*171*	*-*	*-*	*298*	*339*	*4.0*
6½ O.D.	*6.500*	*300*	*9,955*	*-*	*30*	*45*	*11¼*	*14*	*⅞*	*6⅝*	*7¹³⁄₁₆*	*-*	*-*	*220*	*250*	*9.7*
165.1	165.1	20.7	44.28	M10 x 70	40	60	286	356	22	168	198	8	M20 x 80	298	339	4.4
6	6.625	300	10,341	⅜ x 2¾	30	45	11	14	⅞	6⅝	7¹³⁄₁₆	8	¾ x 3⅛	220	250	9.6
150	*168.3*	*20.7*	*46.00*	*M10 x 70*	*40*	*60*	*279*	*356*	*22*	*168*	*198*	*8*	*M20 x 80*	*298*	*339*	*4.4*
8	8.625	300	17,528	⅜ x 2¾	30	45	13½	16½	1	8⅝	10	8	¾ x 3¼	220	250	15.6
200	*219.1*	*20.7*	*77.97*	*M10 x 70*	*40*	*60*	*343*	*419*	*25*	*219*	*254*	*8 (12)*	*M20 x 80*	*298*	*339*	*7.1*
10	10.750	300	27,229	⅜ x 2¾	30	45	16	19	1	10¾	12⅛	12	⅞ x 3½	320	400	18.2
250	*273.1*	*20.7*	*121.12*	*M10 x 70*	*40*	*60*	*406*	*483*	*25*	*273*	*308*	*12*	*M20 x 90*	*439*	*542*	*8.3*
12	12.750	300	38,303	⅜ x 2¾	30	45	19	21¾	1¼	12¾	14⅛	12	⅞ x 3¾	320	400	29.9
300	*323.9*	*20.7*	*170.38*	*M10 x 70*	*40*	*60*	*483*	*552*	*32*	*324*	*359*	*12*	*-*	*439*	*542*	*13.6*
12 (PN)	*12.750*	*300*	*38,303*	*-*	*30*	*45*	*18⅛*	*21¼*	*1*	*12¾*	*14⅛*	*12*	*-*	*320*	*400*	*20.9*
300	323.9	20.7	170.38	M10 x 70	40	60	460	540	25	324	359	12	M20 x 90	439	542	9.5

+ PN 16 uses M24 x 90 (PN) Dimensions for bolt circle PN 10 & 16 Flange.

* Available in ANSI or metric bolt sizes only as indicated.

▼ Based on use with standard wall pipe.

§ – For additional Bolt Torque information, see Technical Data Section.

The Gruvlok Flange bolt hole pattern conforms to ANSI Class 150 and Class 125 flanges.

To avoid interference issues, flanges cannot be assembled directly to Series 7700 butterfly valve. Flange can be assembled to one side of series 7500 and 7600 valve only.

Mating flange bolts must be at least Intermediate Strength Bolting per ASME B16.5. Bolts with material properties equal or greater than SAE J429 Grade 5 are acceptable.

Refer to Gruvlok Products Catalog or AnvilStar's web site for more information on installing this flange.

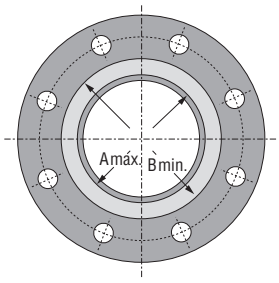
300 Lb Flange is available, Fig. 7013, see Gruvlok Catalog or contact your AnvilStar Rep. for more information.

Other sizes available, contact an AnvilStar Representative.

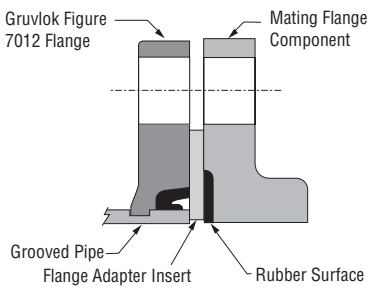
⚠ WARNING

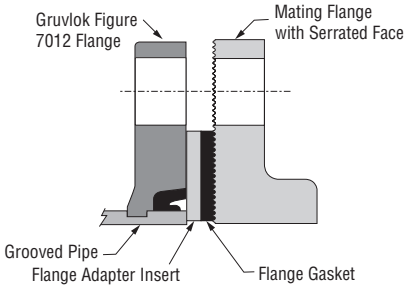
For dry pipe systems and freezer applications lubrication of the gasket is required, Gruvlok® Xtreme™ Lubricant is required.

FIG. 7012* Gruvlok Flange



Mating Flange





A. The sealing surfaces A Max. to B Min. of the mating flange must be free from gouges, undulations and deformities of any type to ensure proper sealing of the gasket.

B. Gruvlok Flanges are to be assembled on butterfly valves so as not to interfere with actuator or handle operation.

C. Do not use Gruvlok Flanges within 90 degrees of one another on standard fittings because the outside dimensions may cause interference.

D. Gruvlok Flanges should not be used as anchor points for tie-rods across non-restrained joints.

E. Fig. 7012 Gruvlok Flange sealing gaskets require a hard flat surface for adequate sealing. The use of a Gruvlok Flange Adapter Insert is required for applications against rubber faced valves or other equipment. The Gruvlok Flange Adapter Insert is installed between the Gruvlok Flange sealing gasket and the mating flange or surface to provide a good sealing surface area.

F. Gruvlok Flanges are not recommended for use against formed rubber flanges.

G. An additional bolt is recommended for the hinge side of the 2″ - 12″ Figure 7012 when connecting to lug valves.

H. Contact an AnvilStar Representative for Di-Electric Flange connections.

Applications which require a Gruvlok Flange Adapter Insert:

1. When mating to a wafer valve (lug valve), if the valve is rubber faced in the area designated by the sealing surface dimensions (A Max. to B Min.), place the Gruvlok Flange Adapter Insert between the valve and the Gruvlok flange.
2. When mating to a rubber-faced metal flange, the Gruvlok Flange Adapter Insert is placed between the Gruvlok Flange and the rubber-faced flange.
3. When mating to a serrated flange surface, a standard full-faced flange gasket is installed against the serrated flange face and the Gruvlok Flange Adapter Insert is placed between the Gruvlok Flange and the standard Flange gasket.
4. When mating to valves or other component equipment where the flange face has an insert, use procedure described in note 3.